



ONCE MEDICAL CO.,LTD (Head office)  
923/70P. •SOI EAKACHAI30 •EAKACHAI Rd. •MAHACHAI  
MUANG •SAMUTSAKHON •THAILAND 74000  
TEL: +66(0) 34 422 449 LINE ID: @oncemedical  
WWW.ONCEMEDICALDEVICE.COM

## Once Medical Factory Catalog



**Once Medical Factory: บริษัท วันซ์ เมดิคอล แฟคตอรี จำกัด**

**Once OBM: Original Brand Manufacturer**

**Modern purification plant/workshop**



Disinfection area  
for Entrance



Workshop for  
Injection-molding parts



Syringe  
Production & Assembly



Workshop for  
Infusion set Production

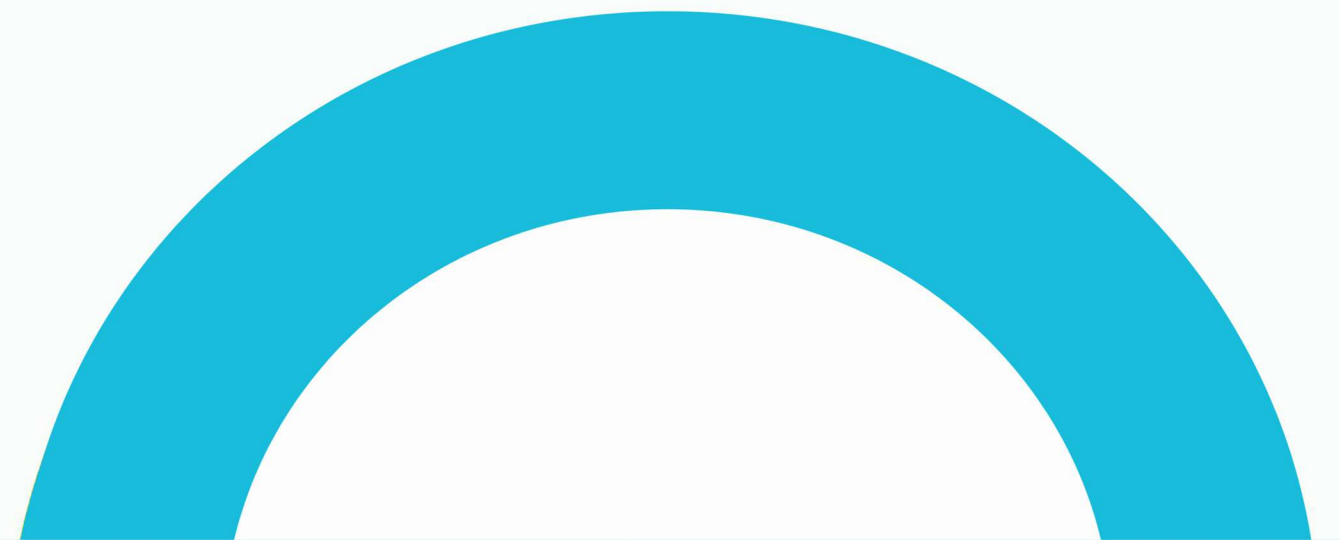


Workshop for  
Syringe packing



Workshop for  
Infusion set Packing

Professional Manufacturer For Medical Disposables



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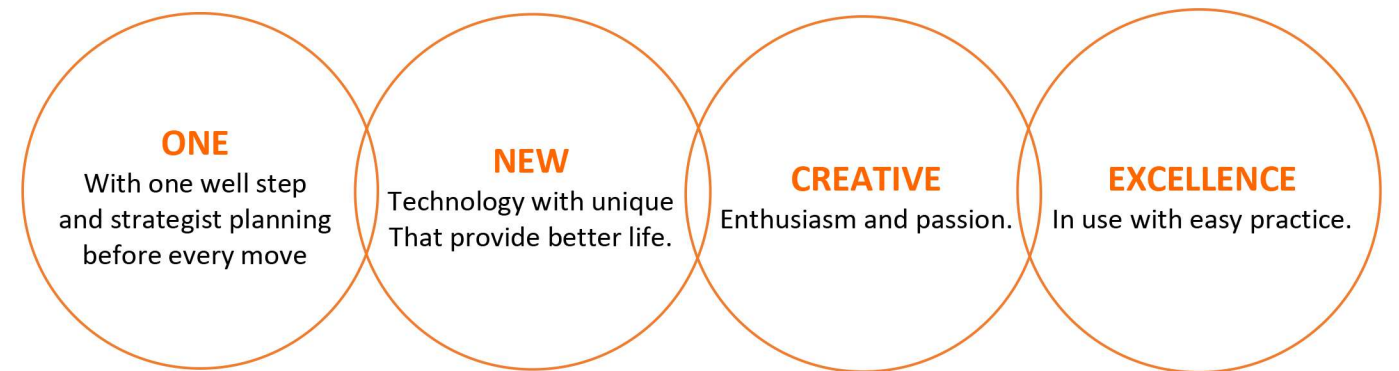


# Introduction

We believe a great company culture is the key to our success. As we've grown over the years, we felt it was important to try and distil our core values and what we feel are important to us as a business. The way we work and the way we think; ONCE was established in Thailand since year 1999, with the local government support in all aspect of certification and distribution. It has advanced to be one of the largest medical syringes, Hypodermic needles, Safety Syringes include blood collection tubes supplier in Thailand and oversea since year 2010. ONCE has a network of professional distributors who are highly regarded in the market place and who provide added value to the ONCE product and services.

## ONCE Brand Positioning

ONCE are synonym as ONE, New technology, Creative, Excellence

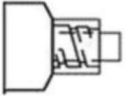
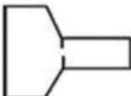

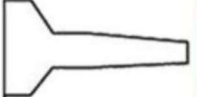


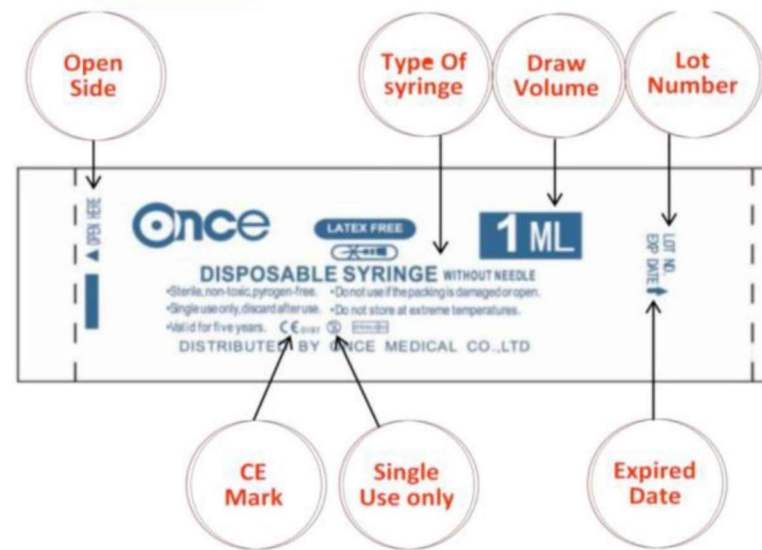
## Our Core Brand Values

- Trustworthy**  
We strive our products are of the highest quality and our brand trustable by our costumer with state-of-the-art technology, fully automated processes and continuous research and development that guarantee the quality of our products are at the highest range.
- Innovation**  
In our effort to offer more, we embrace the innovation of our processes and products to meet the ever changing needs of customer. It is our goal to ensure satisfaction with new and improved products at affordable prices.
- Management Team**  
The quality of a company's management team is one of the best predictors of success. We always believe words doesn't symbolized everything, but with our proven track records in winning the main hospital tender and coverage network within the past year should be enough showing our commitment in this industry.

# ONCE™ Syringe technical information

All ONCE™ Disposable syringe consist all the aspect of international materials guideline, the quality which been certified by ISO13485, CE0197 They have features of tips like as central luer slip/ central luer lock/ off-central luer slip, pyrogen free, sterilized by EO gas. Disposable use, Valid for 5 years.


	<b>ONCE Luer-Lok™ Tip</b> Generally used for injections requiring a secure connection of the syringe to another device. The tip is threaded for a 'locking' fit, and is compatible with a variety of needles, catheters, and other devices.	<b>ONCE Luer-Lok™ Tip Sizes:</b> 1 ML 3 ML 5 ML 10 ML 20 ML 30 ML 60 ML
	<b>Luer Slip Tip</b> A friction-fit connection that requires the clinician to insert the tip of the syringe into the needle hub or other attaching device in a push-and-twist manner. This will ensure a connection that is less likely to detach. Simply sliding the attaching device onto the syringe tip will not ensure a secure fitting.	<b>Slip Tip Sizes:</b> 1 ML 3 ML 5 ML 10 ML 20 ML 30 ML 60 ML
	<b>Eccentric Luer Slip Tip</b> Allows for work requiring closer proximity to the skin. Generally used for venipunctures and aspiration of fluids. (Also see luer slip instructions above).	<b>Eccentric Tip Sizes:</b> 10 ML 20 ML 60 ML
	<b>Catheter Tip</b> Used for flushing (cleaning) catheters, gastrostomy tubes and other devices. Insert catheter tip securely into catheter or gastrostomy tube. If leakage occurs, refer to your facility's guidelines.	<b>Catheter Tip Sizes:</b> 2 oz. only



Above shown the common label of ONCE disposable syringe which often use by healthcare staff.

# ONCE™ Disposable syringe

Type of tube maternal: polypropylene (Clear type), incorporate the Latex-Free tip of plunger which have stop-line for when pull the plunger at the end of bottom in easy use; emphasize indicator and have the ONCE™ features as:

	ONCE tip of plunger design assist to reduce dead space of tip of syringe in order to precision dosage		Removable Plunger <ul style="list-style-type: none"> <li>• Protect reuse of syringe</li> <li>• Decrease medical waste product</li> </ul>
	Decrease Inner diameter tip Of syringe improve precision Dosage		Later free rubber with low Resistance edge which is easy to push and pull the plunger

Syringe 0.5ml, 1ml, 2ml, 3ml, 5ml, 10ml, 20ml, 30ml, 50ml, 60ml

PRODUCT	PACKING				ITEM NO.
	QUANTITIES				
	PCS/INNER BOX	PCS/CARTON	REF.CATON SIZE	WEIGHT/CARTON	
0.5 ML	100 PCS	3200 PSC	572x440x490 mm	19000 grams	ONCSS-005
1 ML	100 PCS	3200 PSC	572x440x490 mm	10700 grams	ONCSS-01
2 ML	100 PCS	3200 PSC	430x425x488 mm	14500 grams	ONCSS-02
3 ML	100 PCS	3000 PSC	430x425x488 mm	15700 grams	ONCSS-03
5 ML	100 PCS	2400 PSC	580x332x420 mm	13450 grams	ONCSS-05
10 ML	100 PCS	1600 PSC	574x425x490 mm	14500 grams	ONCSS-10
20 ML	50 PCS	800 PSC	561x415x535 mm	13750 grams	ONCSS-20
30 ML	50 PCS	800 PSC	564x412x522 mm	10400 grams	ONCSS-30
50 ML	25 PCS	400 PSC	564x412x522 mm	10560 grams	ONCSS-50
60 ML	25 PCS	400 PSC	564x412x522 mm	10560 grams	ONCSS-60

## Disposable medical syringe (Luer Slip)

- Sterilized by EO gas, Non-toxic. Non-pyrogenic, No Hemolytic Reaction, Single use only.
- Sufficiently transparent barrel allows easy measurement.
- The plunger fits the inside of barrel very well to allow for free and smooth movement.
- Material for gasket: Natural latex/Synthetic rubber (Latex free).
- Material for barrel and plunger: Medical grade PP.
- With or without needle for choice
- Individual package: blister bag/PE bag.
- Available Needle size: 16G-32G



Luer Slip



## Disposable medical syringe (Luer Lock)

- Sterilized by EO gas, Non-toxic. Non-pyrogenic, No Hemolytic Reaction, Single use only.
- Sufficiently transparent barrel allows easy measurement.
- The plunger fits the inside of barrel very well to allow for free and smooth movement.
- Material for gasket: Natural latex/Synthetic rubber (Latex free).
- Material for barrel and plunger: Medical grade PP.
- With or without needle for choice
- Individual package: blister bag/PE bag.
- Available Needle size: 16G-32G



Luer Lock



1ml/2ml/3ml/5ml/10ml/20ml/50ml

# ONCE™ Safety syringe

Technology innovation of safety syringe for protect and reduce incidence of NEEDLESTICK INJURY

Life is Once

ONCE

## Safety Needle

with VLDS Syringe

VLDS = Very Low Dead Space

Prevents NSI (Needle Stick Injuries),  
Enhance Safety & Confidence,  
Ready to Use

FDA ISO CE

MORE INFO >

oncemedicaldevice.com

ONCE

1 ml with SAFETY NEEDLE  
27G x 1/2 Inch

1 ml with SAFETY NEEDLE  
25G x 1 Inch

## Needlestick injuries fact

- An estimated 600,000 to 800,000 needlestick and other percutaneous injuries among U.S. health care workers occur annually.<sup>1</sup>
- At on average, U.S. hospital workers incur approximately 30 needlestick injuries per 100 beds per year.<sup>1</sup>
- Studies show that nurses sustain the majority of these injuries and that as many as one-third of all sharps injuries have been reported to be related to the disposal process.<sup>2</sup>
- One out of every seven U.S. healthcare workers is accidentally stuck by a contaminated sharp every year.<sup>3</sup>
- It is believed that only 1 out of 3 needlesticks are even reported.<sup>3</sup>
- As a result of sharps injuries, more than three-dozen U.S. healthcare workers contract HIV per year, 2,000 workers a year become infected with hepatitis C, and 400 contract hepatitis B.<sup>3</sup>
- There are more than 100,000 needlestick injuries in U.K. hospitals each year.<sup>3</sup>
- Some 10 million needles are used every year in the NHS\* in Scotland, with around 4,000 needlestick injuries, two-thirds of which are suffered by nurses.<sup>3</sup>
- Thousands of Australian hospital workers suffer needlestick injuries each year and the incidence is increasing. Doctors, nurses, and scientists warn that the problem is far greater than statistics reveal, claiming that many injuries go unreported.<sup>3</sup>
- Victorian Work cover Authority figures show that the number of claims for needlestick injuries in Australia jumped 12.6 percent between 1996-97 and 1997-98.<sup>3</sup>
- **Needlestick injuries are preventable.** Over 80% of needlestick injuries could be prevented with the use of safer needle devices.<sup>4</sup>
- The U.S. laws are likely to be replicated in Japan, Singapore and possibly other countries including the U.K.<sup>5</sup>
- 20 or more blood borne pathogens, including **Human immunodeficiency Virus (HIV), Hepatitis B, Hepatitis C, can be transmitted via a contaminated needlestick injuries.**

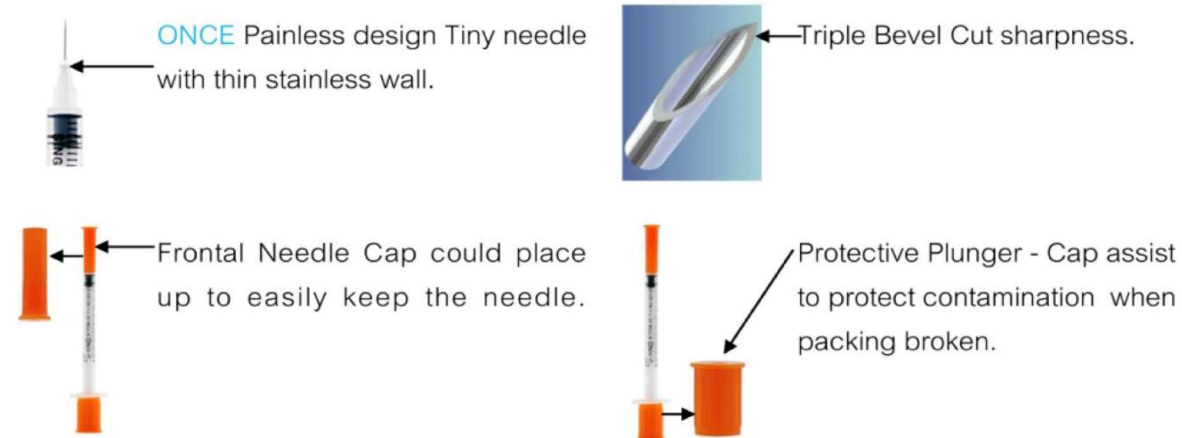
อ้างอิงจาก\*National Audit Office study Health & Safety in NHS Acute Hospital Trusts in England

1. Prevention Needlestick Injuries in Health Care Settings, NIOSH Alert, 11/1999.
2. Occupational Safety and Health Administration (OSHA).
3. International Sharps Injury Prevention Society (ISIPS).
4. Nursing Facts: Needlestick Injury, the American Nurses Association 2002.
5. Pharmacy Today; 1 March 2002; Retractable Needle Syringe.

# ONCE™ Painless

Because of Painful is main cause to refuse Needle medication (injection) like as Vaccination and Anti-Biotic medication which do so important to protect and relief the symptom. Tiny needle and Triple Bevel cut sharpness help to decrease puncture and reduce pain when penetrate into the skin, ONCE™ Painless designed Wall of needle to Thin Stainless steel which assist healthcare staff to push/pull the plunger easily; shorten needle is proper to penetrate into subcutaneous skin vertically when release medication via needle into the muscle it could reduce pain and swelling.

Product code	Feature	Syringe size	Needle gauge	Needle length	Scale per unit
ONIS-0503008	Insulin	0.5 ml	30	8 mm.	1:1
ONIS-0503108	Insulin	0.5 ml	31	8 mm.	1:1
ONIS-0503208	Insulin	0.5 ml	32	8 mm.	1:1
ONIS-1003008	Insulin	1 ml	30	8 mm.	1:2
ONIS-1003108	Insulin	1 ml	31	8 mm.	1:2
ONIS-1003208	Insulin	1 ml	32	8 mm.	1:2



Product code	Feature	Syringe size	Needle gauge	Needle length	Scale per unit
ONRS-0125/2	Medication (M)	1 ml	25	½ inch	1:0.01
ONRS-0127/2W	M/vaccination	1 ml	27	½ inch	1:0.01
ONRS-0125/2B	M/vaccination	1 ml	27	½ inch	1:0.01
ONRS-0129/2	vaccination	1 ml	29	½ inch	1:0.01



- Hypodermic needle 30G; 8, 13 (½") mm. CODE ONHN-30G/2
- Hypodermic needle 31G; 8, 13 (½") mm. CODE ONHN-31G/2
- Hypodermic needle 32G; 8, 13 (½") mm. CODE ONHN-32G/2

# ONCE™ Concept syringe

For Intravenous IV, Intramuscular IM, Emergency medicine

Product code	Syringe size	Needle gauge	Needle length	Scale per unit
ONRS-0123	1 ml	23	1 inch	1:0.01
ONRS-01231/4	1 ml	23	1 ¼ inch	1:0.01
ONRS-0124	1 ml	24	1 inch	1:0.01
ONRS-01241/4	1 ml	24	1 ¼ inch	1:0.01
ONRS-0125	1 ml	25	1 inch	1:0.01
ONRS-01251/4	1 ml	25	1 ¼ inch	1:0.01
ONRS-0127W	1 ml	27	1 inch	1:0.01
ONRS-0127B	1 ml	27	1 inch	1:0.01
ONRS-0323	3 ml	23	1 inch	1:0.1
ONRS-03231/4	3 ml	23	1 ¼ inch	1:0.1
ONRS-0324	3 ml	24	1 inch	1:0.1
ONRS-03241/4	3 ml	24	1 ¼ inch	1:0.1
ONRS-0325	3 ml	25	1 inch	1:0.1
ONRS-03251/4	3 ml	25	1 ¼ inch	1:0.1

For Draw the medicine

Product code	Syringe size	Needle gauge	Needle length	Scale per unit
ONRS-0118	1 ml	18	1 inch	1:0.01
ONRS-01181/4	1 ml	18	1 ¼ inch	1:0.01
ONRS-0318	3 ml	18	1 inch	1:0.1
ONRS-03181/4	3 ml	18	1 ¼ inch	1:0.1
ONRS-0518	5 ml	18	1 inch	1:0.2
ONRS-0518/4	5 ml	18	1 ¼ inch	1:0.2

For Blood sampling

Product code	Syringe size	Needle gauge	Needle length	Scale per unit
ONRS-0521	5 ml	21	1 inch	1:0.2
ONRS-05211/2	5 ml	21	1 ½ inch ½	1:0.2
ONRS-0522	5 ml	22	1 inch	1:0.2
ONRS-05221/2	5 ml	22	1 ½ inch	1:0.2
ONRS-1021	10 ml	21	1 inch	1:0.4
ONRS-10211/2	10 ml	21	1 ½ inch	1:0.4

# ONCE™ Hypodermic needle

Standard range: 32G-16G, incorporate 304 s/s needle, PE needle cover with different color hub for easy recognition of size, Pyrogen Free Sterilized by EO Gas, Disposable use, Valid for 5 years.



All ONCE hypodermic needle are Triple Bevel Cut Sharpness it reduce size of puncture and pain when penetrated to the human skin.



ITEM NO.		COLOR		LENGTH OF REGULAR NEEDLES						
OD. (mm)	GAUGE	COLOR & CODE		13mm 1/2"	16mm 5/8"	19mm 3/4"	25mm 1"	32mm 1 1/4"	38mm 1 1/2"	50mm 2"
0.23	32G	Green	Green							
0.26	31G	Orange	Orange							
0.3	30G	Yellow	Yellow							
0.33	29G	Red	Red							
0.4	27G	Grey	Grey							
0.45	26G	Brown	Brown							
0.5	25G	Orange	Orange							
0.55	24G	Purple	Purple							
0.66	23G	Blue	Blue							
0.7	22G	Black	Black							
0.8	21G	Green	Green							
0.9	20G	Yellow	Yellow							
1.1	19G	Cream	Cream							
1.2	18G	Pink	Pink							
1.5	17G	White	White							
1.65	16G	Lavender	Lavender							

- Package: unit blister packing, bulk packing is optional
- Carton packing size: 543\*380\*528 mm, 8000PCS/CTN, 275CTN/20GP, 624CTN/40HQ

# PRODUCT DESCRIPTION+

## HYPODERMIC NEEDLES

Made of high quality stainless steel.

Semi-transparent needle-hub for the convenient observation of blood reflux.

Delicately-designed needle-point with features of sharpness, smooth puncture, less damage to the tissue, less painful feeling to the patient.

All size 16G-31G needles are available as ISO standard color as bellow.



Regular Needles



Safety Needles

SIZE		COLOR		LENGTH OF REGULAR NEEDLES						
OD. (mm)	GAUGE	COLOR CODE		13mm 1/2"	16mm 5/8"	19mm 3/4"	25mm 1"	32mm 1 1/4"	38mm 1 1/2"	50mm 2"
1.60	16G	White	White							
1.20	18G	Pink	Pink							
1.00	19G	Beige	Beige							
0.90	20G	Yellow	Yellow							
0.80	21G	Green	Green							
0.70	22G	Black	Black							
0.60	23G	Blue	Blue							
0.55	24G	Purple	Purple							
0.50	25G	Orange	Orange							
0.45	26G	Brown	Brown							
0.40	27G	Grey	Grey							
0.36	28G	Blue-Green	Blue-Green							
0.33	29G	Red	Red							
0.30	30G	Light Yellow	Light Yellow							



## Corporate Responsibilities

Manage the business  
With full and  
high responsibly

Sustaining our  
commitments and ensure  
it remain as a responsible  
of our company

Growing the business  
by offering quality  
consistency and better  
preventive products

## Social Responsibility

### PHILOSOPHY

To create awareness and sensitivity of the company to their employees, customers and communities shareholder and other stakeholders. Voluntary contributions are expected to create and cultivate positive social values not only to employees of ONCE, but also to society as a whole and the value creation is aimed at all stakeholders.

### THE WORKPLACE

We draw our employees from society and so everything we do with our staff needs to be socially responsible. whether we are dealing with basic human rights or gender issues. A quality work environment and health & safety are obvious considerations. as is the way in which, if we believe in CSR, we inculcate in our employees, the values which the company holds dear. ideally, companies should consider all 4 CSR dimensions when crafting their own visions, But that does not mean a company must do everything. ONCE was very strict in meeting the needs and rights of workers from all aspects such as rates of pay, job security compensation, respect, truthful communication

### FRAMEWORK

SMART is a measure of our framework to ensure the success of programs that benefit all stakeholders  
Simple Measurable  
Achievable Rellahound  
Time-bound

## Product Responsibility

Our products consist all the aspect of the international materials guideline, the quality and specification of the products made according to the international reference which been certified by international certification body.

Control of quality and safety for every batch of production.

Appropriate use of International Reference Materials by national control laboratories of designated laboratories and manufacturers.

The responsibility of promoting the quality products



Intelligent Innovation

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